Maxi Sliding Extension Table ETA 300

Operating and Safety Instruction

Gebrauchs- und Sicherheitsanweisung

Bedienings- en veiligheids-voorschriften

Istruzioni Per L'uso E La Sicurezza

Instructions D'utilisation & Consignes De Sécurité

Instrucciones De Funcionamiento Y Seguridad

www.tritontools.com

Thank you for purchasing this Triton product. These instructions contain information necessary for safe and effective operation of this product.
Please read this manual to make sure you get the full benefit of its unique design.
Keep this manual close to hand and ensure all users of this product have read and fully understand the instructions.

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SYMBOLS

Always wear ear, eye and respiratory protection.

Conforms to relevant legislation and safety standards.

Instruction warning.

Do not use before viewing and understanding the full operating instructions

PARTS LIST

Table Assembly
1. Long Extrusion (2)
2. Short Extrusion Ass'y (2)
3. Scale (2)
4. Brace (2)
5. Corner Bracket (4)
6. Inner Bearing (smaller) (2)
7. Outer Bearing (larger) (2)
8. Fence Assembly (1)

Fastener Bag 1
9. Brace Bracket (4)
10. Flange Nut M6 (14)
11. Hex Bolt M6 x 10 (20)
12. Hex Nut M6 (8)
13. Washer M6 (20)
14. Screw M6x16 (4)
15. Fence Clamp Assembly (2)

Outer Track Assembly
16. Outer Track (1)
17. Leg (2)
18. Foot (2)
19. Leg Plate (4)
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25. Height Stop (2)
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27. Round Knob with Nut (2)
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Inner Track Assembly
30. Inner Track (1)
31. Support Bracket (2)
32. Skid Assembly (2)
33. Front Panel Bracket (1)
34. Rear Panel Bracket (1)

Fastener Bag 3
10. Flange Nut M6 (2)
13. Washer M6 (4)
22. Nyloc Nut M6 (6)
26. Coach Bolt M6 x 20 (2)
27. Round Knob with nut (2)
35. Coach Bolt M6 x 12 (4)
36. Locking Latch (2)
37. Hex Bolt M6 x 45 (2)
38. Screw M6 x 10 (2)

Fig. 1

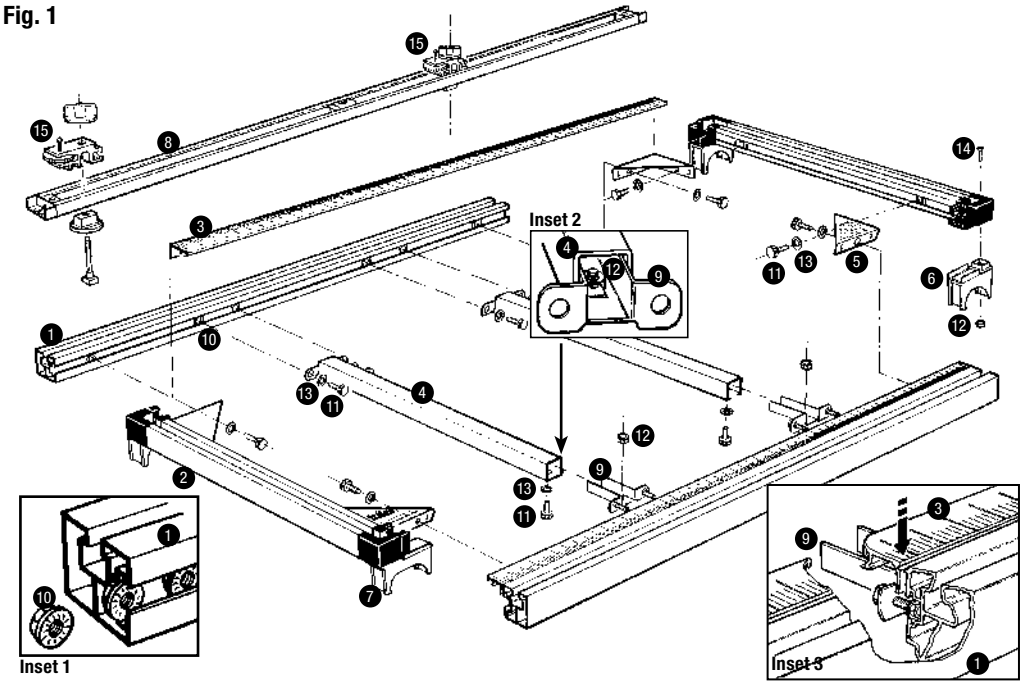


Fig. 3

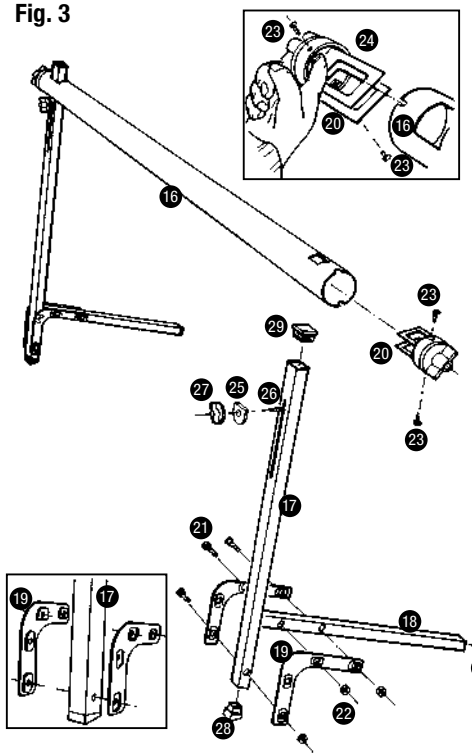


Fig. 2

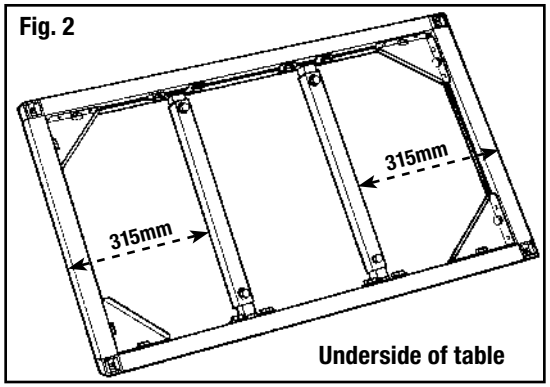


Fig. 4

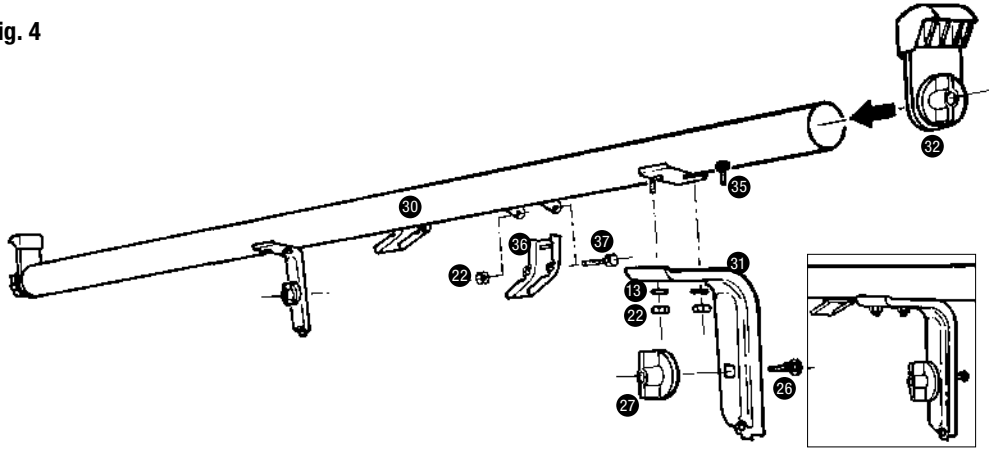


Fig. 5

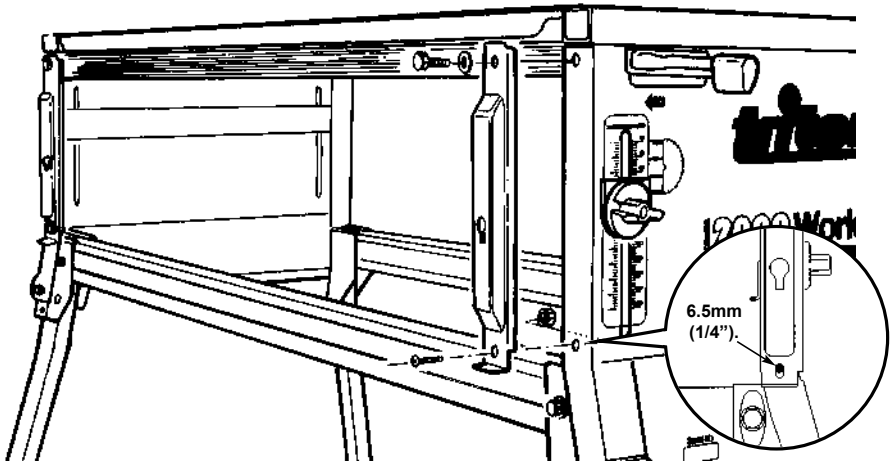
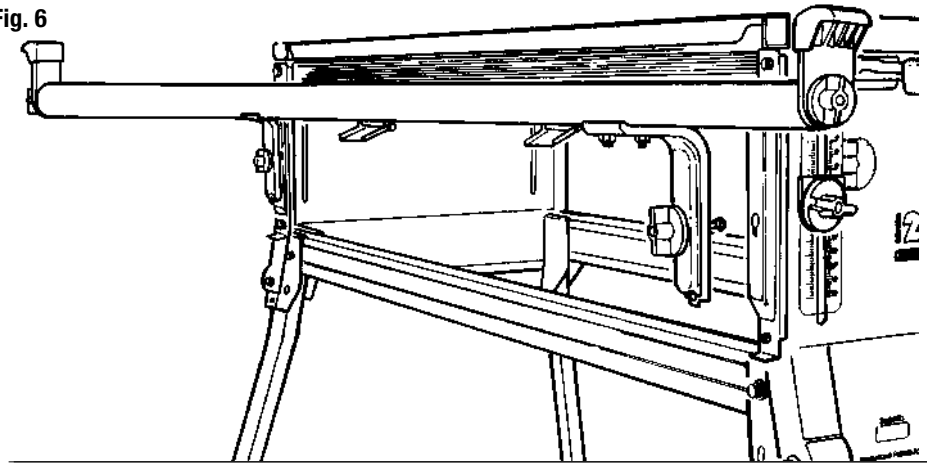


Fig. 6



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SAFETY INSTRUCTIONS

WARNING. Read all instructions. Read all safety warnings and all instructions. Failure to follow the warnings and instructions my result in electric shock, fire and/or serious injury.

Save these instructions

1. WORK AREA SAFETY

a. Keep work area clean and well lit. Cluttered and dark areas invite accidents.

b. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

c. Keep children and bystanders away while operating a power tool. Distractions can cause loss of control.

2. ELECTRICAL SAFETY

a. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.

b. Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.

c. Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

d. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep the cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

e. When operating a power tool outdoors, use an extension cord suitable for outdoor use, this will reduce the risk of electric shock.

f. If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply, which will reduce the risk of electric shock.

3. PERSONAL SAFETY

a. Do not use power tools while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

b. Always use safety equipment: wearing eye protection, dust mask, non-slip safety shoes, hard hat and hearing protection used in appropriate conditions will reduce personal injuries.

c. Avoid accidental starting. Ensure the switch is in the 'Off' position before plugging in. Carrying power tools with your finger on the switch or connecting to power with the switch on the 'On' position invites accidents.

d. Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

e. Do not over-reach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

f. Wear suitable clothing and footwear. Do not wear loose clothing, neckties, jewellery, or other items which may become caught. Wear non-slip footwear or where appropriate, footwear with protective toe caps. Long hair should be covered or tied back.

g. If devices are provided for the collection of dust particles, ensure these are connected and properly used. Use of these devices can reduce dust related hazards.

4. POWER TOOL USE AND CARE

a. Do not force the power tool. Using the correct power tool for your application will be safer and produce better results at the rate for which it was designed.

b. Do not use the power tool if the 'On/Off' switch is not working correctly. Power tools that cannot be controlled by the switch are dangerous and must be repaired prior to use.

c. Disconnect the plug from the power source before making any adjustments, changing accessories or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

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d. Power tools are dangerous in the hands of untrained users. Store power tools out of reach of children, and do not allow persons who are unfamiliar with the product or these instructions to operate the power tool.

e. Maintain power tools. Check for misalignment, binding or breakage of moving parts, and any other condition that may affect the operation of the power tool. If damaged, have the power tool repaired before use. Accidents are caused by poorly maintained power tools.

f. Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

g. Use the power tool, accessories and tool bits in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Failure to use the tool for its intended purposes could result in a hazardous situation and may invalidate the warranty.

5. SERVICE

a. Have your power tool serviced by a qualified repair technician, using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

ASSEMBLY

ASSEMBLING THE TABLE & RIP FENCE

STEP 1

Using the fasteners from Fastener Bag 1, insert 6 Flange Nuts (10) into each Long Extrusion (1) as shown in Inset 1, (Fig. 1).

Lay out the two long extrusions and the two short extrusions as shown in (Fig. 1), making sure that all of the flange nuts are facing inwards.

Plug the corner blocks of the Short Extrusions (2) into the ends of the long extrusions and tap fully home with a mallet (or similar).

STEP 2

Turn the table over (face down, as in Fig. 2) on a flat surface and loosely attach the Corner Brackets (5), using the Hex Bolts (11) and Washers (13) into the flange nuts. (Slide the flange nuts into position using a screwdriver).

Ensure that the two printed corner brackets are bolted with their correct edges on the same long extrusion (Fig. 1).

Loosely fit the Brace Brackets (9) to the Braces (4) using Hex Bolts (11), Washers (13) and Hex Nuts (12). See Inset 2 (Fig 1).

Position the braces about 315mm in from each side of the frame (Fig. 2) and loosely attach the braces with hex bolts and washers into the remaining flange nuts. Do not tighten any of the fasteners yet.

There should be two flange nuts left over. These can be used later for fitting jigs etc (Fig. 9).

STEP 3

Turn the table face upwards and insert the Scales (3) between the long extrusions and the brace and corner brackets. Position them with the 380mm ends hard up against the short extrusion on the 'map of Australia' side of the table. Push the scales down until they 'click' into position, flush with the top face of the long extrusions, as shown in Inset 3 on (Fig. 1).

Turn the table over (face down). Make sure the corner brackets are pushed fully home into the corners, and the plastic corner blocks are still fully inserted into the ends of the extrusions.

Tighten the 8 bolts holding the corner brackets. Do not over-tighten. (Tighten each pair of bolts a little at a time, to ensure you don't distort the frame).

Next tighten the 8 bolts holding the brace brackets to the long extrusions, and finally tighten the 4 bolts through the braces.

STEP 4

Plug the two smaller Inner Bearings (6) into the corner blocks below the 380mm scale readings and tighten using the Countersunk Screws (14) and Hex Nuts (12). The two longer Outer Bearings (7) are fitted to the corner blocks near the 1220mm scale readings (Fig. 1).

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STEP 5

Take apart the Fence Clamp Assemblies (15) and reassemble them through the slot in the Fence Assembly (8) (Fig. 1).

Turn the table face up once again. With the clamp assemblies loosened, lower the square feet on the clamp bolts into two of the table corner blocks. Slide the fence along the extrusions to position it wherever you like, and tighten the round knob to lock it in place.

ASSEMBLING THE OUTER TRACK

STEP 6

Insert the Coach Bolts (26) through the slots in the Legs (17), and fit the Height Stops (25) and Round Knobs with Nuts (27) onto them, as shown in (Fig. 3). Attach the Feet (18) to the legs using the Leg Plates (19), Hex Bolts (21) and Nyloc Nuts (22). Note: the raised bumps on the leg plates must face inwards, touching the legs (see lower Inset Fig. 3). The feet should face away from the leg slots (Fig. 3).

Tighten the bolt which passes through each leg until the feet pivot smoothly. The foot is designed to swing around on this bolt for easy storage.

STEP 7

Tap the Angled Tube Closers (28) into the bottom of the legs ensuring they are correctly oriented. Tap the Flat Tube Closers (29) into the remaining tube ends.

STEP 8

Loosely fit the Phillips Screws (23) and Square Nuts (24) through the holes in each Clamp Assembly (20) as shown in the top inset (Fig. 3). Tap the assemblies onto the ends of the Outer Track (16) locating the screws in the notches.

Loosen the large round knobs and align the cut-outs in the clamps with the square cut-outs in the track. Insert the legs through the track cut-outs and tighten the large round knobs to clamp. Now tighten the Phillips screws (23). Slide the height stops up the leg slots until they touch the outer track and tighten into position. They help set the correct height for future set ups, and serve as protection against track slippage under heavy load.

FITTING THE INNER TRACK

STEP 9

Loosely bolt the Support Brackets (31) to the brackets on the Inner Track (30) using the short Coach Bolts (35), Washers (13) and Nyloc Nuts (22), (Fig. 4). Do not tighten yet. Note the orientation of the brackets in regard to the long overhang of the inner track (Fig.4).

Loosely fasten the longer Coach Bolts (26) and Round Knobs with Nuts (27) onto the support brackets (Fig. 4).

Unscrew the large round knob (one turn only) on each Skid Assembly (32) and insert them into the ends of the inner track. With the skids pointing up, firmly tighten the knobs.

STEP 10

Fasten the two Locking Latches (36) onto the latch brackets using the Hex Bolts (37) and Nyloc Nuts (22). Ensure the rectangular windows in the latches are oriented (Fig. 4). Tighten the bolts until the latches pivot firmly.

STEP 11

Fit the Front Panel Brackets (33) and (34) to the left-hand side of the Workcentre (when viewed from the front panel, which has the switchbox). The brackets are left or right handed. The long edge flanges should wrap around the faces of the end panels (Fig. 5).

At the top of each bracket, use the bolt, washer and nut which hold the left-hand bearing channel in position. At the bottom of each bracket, fit the Phillips Screw (38) and Flange Nut (10), do not tighten yet.

Note: if you have a MK3 Workcentre or an early Series 2000 Workcentre (pre- serial no. 305000) it will be necessary to drill the lower holes through the end panel flanges. If drilling, make sure you position the holes as shown in the inset in (Fig. 5), to give you the full range of height adjustment in the bracket. Centre punch the hole positions and drill ¼" or 6.5mm holes.

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Fit the inner track to the Workcentre by locating the coach bolt heads through the keyholes in the end panel brackets (Fig. 6). Tighten the round knobs and then temporarily tighten the four Nyloc Nuts (12) holding the inner track to the brackets.

ALIGNING THE TRACKS

STEP 12

On Series 2000 Workcentres, push the legs of the Workcentre diagonally outwards to ensure that it is fully stable on the folding stand.

Position the outer track parallel to the inner track approximately 700mm away from it. Place the table onto the tracks with the inner (smaller) bearings on the inner track. Always fit the table in this orientation. Slide the table to each end of its travel and adjust the position of the outer track. The lengthened outer bearings make this a non-critical adjustment.

STEP 13 - Adjusting Inner Track Height

Next you have to fine-tune the height of the inner track. Fit the extension table fence to the sliding table so that it extends across the Workcentre table (Fig. 12). Loosen the front bearing channel bolt and adjust the height of the front panel bracket until the bottom of the fence is around 0.5 - 1mm above the Workcentre table. Slide the table to the rear of the workcentre and adjust the height of the rear bracket. Tighten the bolts and Phillips screws holding the brackets to the end panels.

STEP 14 - Adjusting Outer Track Height

Next, adjust the height of the outer track until the fence is level, and parallel to the Workcentre table.

Check the table throughout its travel for diagonal rocking on the tracks, and fine tune the height of the outer track if necessary. Adjust the height stops on the outer track legs to lock-in the correct height.

With the sliding table positioned midway along the tracks, engage the front and rear locking latches (Fig. 7).

Adjust the Phillips screws until the heads enter the rectangular windows and the table cannot be lifted. (It will be necessary to unlock the latches and lift the table clear to make these adjustments).

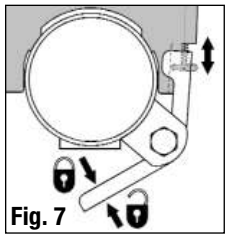
Fig. 7

STEP 15 - Fine-tuning the Inner Track

The last step is to fine-tune the inner track position in the horizontal plane, to ensure that the extension table scales are accurate.

Series 2000 Workcentres: With the extension table fitted and locked, and the rip fence removed, insert the standard Workcentre rip fence and set it to 500mm using the end panel calibration marks.

Loosen the four nyloc nuts on the inner track support brackets and adjust the inner track sideways until both front and rear scales read exactly 500mm, when sighting down the front face of the Workcentre rip fence. Tighten the four nuts and remove the Workcentre rip fence.

MK3 Workcentres: Extend the extension table fence across the Workcentre until the tip is level with the left-hand edge of the saw slot. Check for parallel by sliding the extension table so that the fence tip runs the length of the saw slot. Loosen the four nyloc nuts on the inner track support brackets and adjust the position of the track until the fence tip aligns perfectly with the saw slot at both ends of the table travel.

To ensure the correct scale reading, position the extension table with the front scale level with the front of the saw blade and measure from the blade teeth to check the scale reading. Adjust the position of the inner track if necessary until the scales are accurate, ensuring the track is moved by exactly the same amount at each end.

Finally, double check the parallel alignment and scale accuracy by repeating the above steps, or by making a test cut.

Your Sliding Extension Table is now fully assembled and ready for use.

Using the Hold-Down Clamps

When cutting large or awkward pieces in any of the Sliding Table modes, you should secure your workpiece using the hold-down clamps.

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Swing the fence clamps around until the hold-down feet Overhang the workpiece. With the fence locked, lower the feet until they press firmly on the workpiece by spinning the thumb wheels clockwise (Fig. 8).

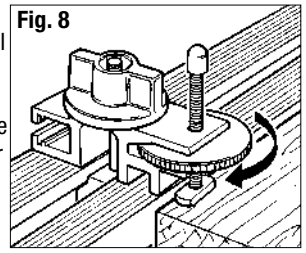
Fig. 8

Attaching Fixtures to the Fence

Two additional flange nuts have been provided in Fastener Bag 1 for attaching fixtures or sub-fences to the rip fence. Rotate the fence clamps so the rear is level with the front face of the rip fence. Insert the flange nuts into the slots (Fig. 9) and attach your fixture using M6 bolts (not supplied).

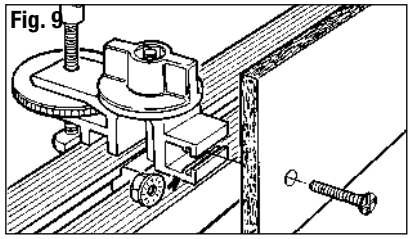
Fig. 9

OPERATING - Table Locked

Lock the table using the front and rear locking latches and fit the rip fence (Fig. 10). Set your width by sighting the scales down the front face of the fence.

Ensure the fence is always set parallel to the blade.

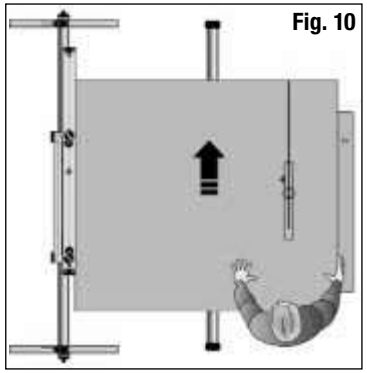
Fig. 10

Turn the hold-down clamps around so they don't overhang the workpiece.

Ensure that the overhead guard is lowered onto the workpiece. Press the sheet against the fence at all times. When ripping large sheets the plastic skids

at the ends of the inner track will provide additional support. For very large workpieces the Triton Multi-stands, (Fig.11) are better suited, otherwise have someone assist you.

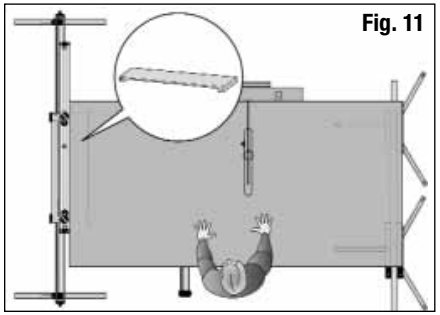
Fig. 11

When ripping thin workpieces you may need to fit an edge support (Inset - Fig. 11) against the rip fence, to prevent the corner of the workpiece from dipping into the table openings.

MK3 Workcentres: to rip in the 260mm - 380mm range, clamp a 1200mm long x 200mm wide packer to the extension table fence, using the hold-down clamps. When setting the desired width, remember to add 200mm.

OPERATING - Table Sliding

- Always slide the extension table the full length of the tracks before making your cut. Check that the rip fence clears the saw blade, and does not hit or ride up on the Workcentre table. Check that the sliding table does not rock on its tracks. Adjust the outer track height if necessary.
- Use the hold-down clamps whenever possible.

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Crosscutting

Position the rip fence (Fig. 12). When tightening the clamps, ensure that the fence is pulled fully toward the outer edge of the table, for absolute squareness.

For gauging lengths up to 1220mm, you can align the end of the workpiece with the required scale reading. For longer workpieces, touch the fence tip

against the saw blade teeth and use this to align a cutting mark on the workpiece.

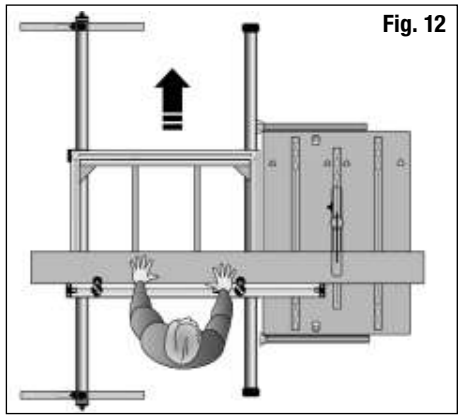
Fig. 12

Note: if you wish to prevent the gradual cutting away of the fence tips (which were designed for this purpose) attach a small wooden fence tip using the screw holes provided.

Panel Saw

This position gives a maximum width capacity of around 1220mm, depending on saw size. Position the fence (Fig. 13). Ensure it is pushed fully toward the outer edge of the table before tightening the clamps, for absolute squareness.

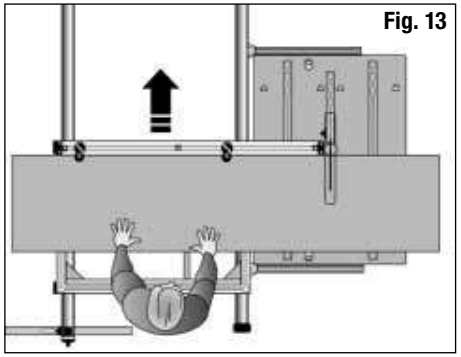
Fig. 13

Mitre Cutting

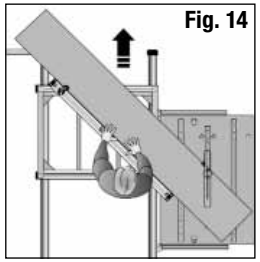
Fig. 14

Mitres can be cut with the fence set at a trailing angle (Fig. 14) or leading angle (Fig. 15) and with the workpiece in front (Fig. 14) or behind the fence (Fig. 15).

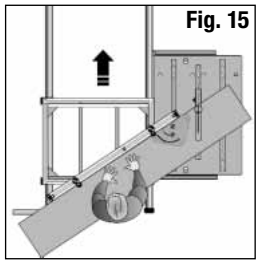
Fig. 15

You can use the Workcentre protractor to set the required mitre angle. Place it in the protractor slot (Fig. 15).

Align the extension table fence to the protractor in the position which best suits your workpiece, then remove the protractor.

Taper Ripping

For slight tapers on large workpieces (ie. doors), set the extension table fence to Panel Saw mode and insert a packer against it (Fig. 16).

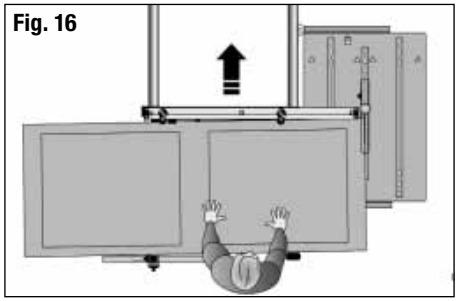
Fig. 16

Tapers can also be cut by angling the rip fence (Fig. 17). The required angle can be achieved by using the Workcentre protractor as outlined in Mitre Cutting (Fig. 14). A parallel sided packer will be required to offset the distance between the fence and the protractor in establishing the correct taper angle.

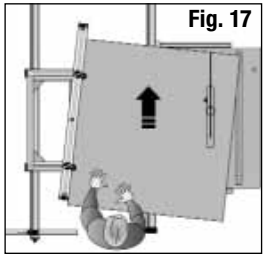
Fig. 17

If the fence hold-down clamps do not adequately secure your work when taper ripping, use additional means of clamping the work to the sliding table.

USE WITH A ROUTER TABLE

Edge planing and trenching can be performed in all modes of operation with a Triton Router Table.

Edge Planing

For edge planing pieces up to 1220mm wide, any length, use the Fixed Table position (Fig. 18).

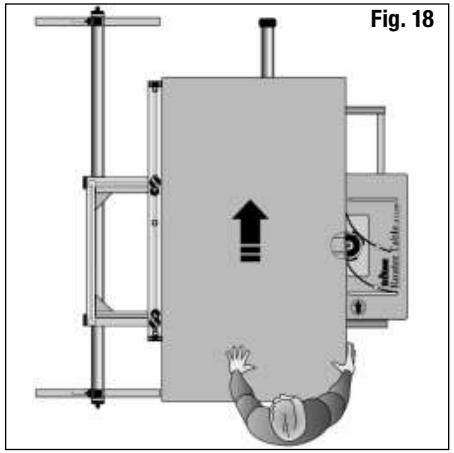
Fig. 18

Set the extension table fence to the required width by measuring the distance from the router cutter to the fence, or by performing a test cut.

On early model Router and Jigsaw Tables set the rear section of the router table fence flush with the router cutter and set the front sub-fence to the maximum depth of cut.

If using the Router Table model RTA300, remove the fence and fit the guard to the tabletop.

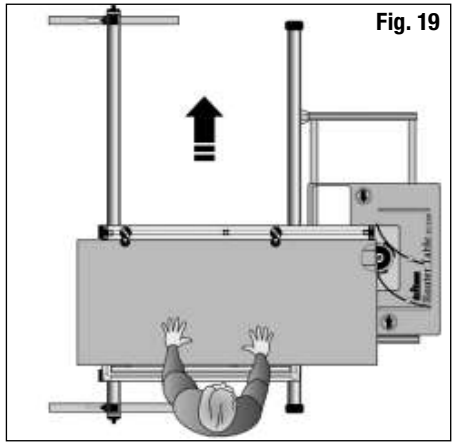
Fig. 19

Always guide your work along the extension table fence, not the router fence.

For planing long edges use the sliding table mode with the extension table fence positioned as shown in (Fig. 19). Use the extension table fence to align the workpiece, and set the router fence, if fitted, clear of the work.

Trenching

Trenching is possible in all modes of operation. In the Table Sliding mode clamp a wooden batten to extension table fence and extend it past the cutter (Fig. 20). Run the batten through the cutter to create a sighting notch and to prevent tear-out in your workpiece.

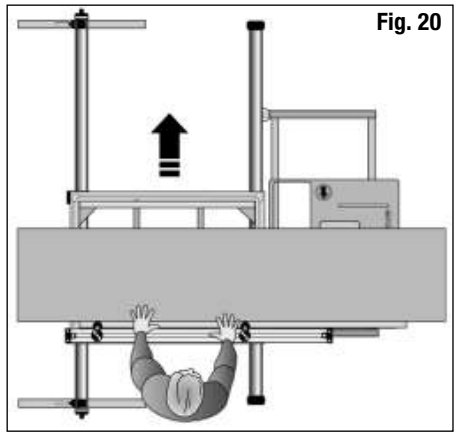
Fig. 20

For long trenches in the Table Sliding mode fit the extension table fence in the leading position (furthest away from you) (Fig. 19).

Longer trenches can be performed in the Table Locked mode (Fig. 18). Always use extreme care if using the Router Table without the guard.

For large, awkward objects (eg. heavy staircase stringers) it may be necessary to use the router hand-held against a guide clamped to the workpiece.

GUARANTEE

To register your guarantee visit our web site at www.tritontools.com* and enter your details.

Your details will be included on our mailing list (unless indicated otherwise) for information on future releases. Details provided will not be made available to any third party.

PURCHASE RECORD

Date of Purchase: ___ / ___ / ____

Model: ETA300

Retain your receipt as proof of purchase

Triton Precision Power Tools guarantees to the purchaser of this product that if any part proves to be defective due to faulty materials or workmanship within 12 MONTHS from the date of original purchase, Triton will repair, or at its discretion replace, the faulty part free of charge.

This guarantee does not apply to commercial use nor does it extend to normal wear and tear or damage as a result of accident, abuse or misuse.

* Register online within 30 days.

Terms & conditions apply.

This does not affect your statutory rights

GB

Dit product heeft een aantal unieke kenmerken. Lees deze handleiding a.u.b., zelfs als u bekend bent met deze Workcentre, zodat u optimaal profiteert van het unieke ontwerp.
Houd deze handleiding bij de hand en zorg ervoor dat alle gebruikers van dit gereedschap de instructies hebben gelezen en volledig hebben begrepen.

INHOUD

SYMBOLEN

Draag altijd oor-, oog- en luchtwegenbescherming

Voldoet aan de relevante wetgeving en veiligheidsstandaards

Instructie waarschuwing

Gebruik niet alvorens en begrijpend de volledige werkende instructies te bekijken

ONDERDELEN

Onderdelen verlengstuk
1. Lange arm (2)
2. Geassembleerde korte arm (2)
3. Schaalverdeling (2)
4. Steunbalk (2)
5. Hoekklamp (4)
6. Binnenste lager (kleiner) (2)
7. Buitenste lager (groter) (2)
8. Geassembleerde geleider (1)

Bevestigingsonderdelen zakje nr. 1
9. Bevestigingsbeugel steunbalk (4)
10.M6 flensmoer (14)
11. Inbusbout M6 x 10 (20)
12. Zeskantige moer M6 (8)
13. M6 borgring (20)
14. Schroef M6x16 (4)
15. Geleiderklem (2)

Onderdelen buitenste rail
16. Buitenste rail (1)
17. Poot (2)
18. Voetsteun (2)
19. Verbindingsstuk poot / voet (4)
20. Pootklem (2)

Bevestigingsonderdelen zakje nr. 2
21. Inbusbout M6 x 40 (6)
22. Nyloc moer M6 (6)
23. Kruiskopschroef M4 x 10 (4)
24. Vierkante moer M4 (4)
25. Hoogte aanslag (2)
26. Slotschroef M6 x 20 (2)
27. Ronde knop met geïntegreerde moer (2)
28. Schuin afsluitstuk buis (2)
29. Plat afsluitstuk buis (4)

Onderdelen binnenste rail
30. Binnenste rail (1)
31. Steunbeugel (2)
32. Rolanker (2)
33. Beugel voor voorpaneel (1)
34. Beugel voor achterpaneel (1)

Bevestigingsonderdelen zakje nr. 3
10. M6 flensmoer (2)
13. M6 borgring (4)
22. Nyloc moer M6 (6)
26. Stopschroef M6 x 20 (2)
27. Ronde knop met geïntegreerde moer (2)
35. Stopschroef M6 x 12 (4)
36. Knipsluiting (2)
37. Inbusbout M6 x 45 (2)
38. Schroef M6 x 10 (2)

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